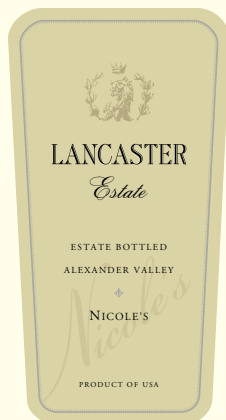


## WINEMAKER'S NOTE

### LANCASTER ESTATE



### 2003 LANCASTER ESTATE NICOLE'S PROPRIETARY RED



*Each vintage a number of our Cabernet vineyard blocks will mature to perfection, producing fruit with a definitive richness of character. From these blocks, our winemaker identifies and hand-selects grapes to craft approximately ten barrels for a proprietary bottling. Our 2003 Nicole's has intensely concentrated currant and cassis flavors, accented by chocolate, tobacco leaf, and licorice. Structural tannins support the wine's lush character, and layered complexity carries over the long finish. 250 cases produced.*

### LANCASTER ESTATE

Founded in 1995, Lancaster Estate is a family owned winery, dedicated to crafting wines that are Estate grown, bottled, and produced. Situated on 53 hillside acres at the southern tip of Alexander Valley, near the confluence of the Knights Valley and Chalk Hill appellations, this location enjoys the warm climate, depleted soils, and rugged hillsides uniquely suited to Bordeaux varieties.

### 2003 VINTAGE

A warm, long growing season led to consistent concentration in varietal maturity. Overall, this vintage gave us high quality fruit with dense tannins and firm acidity. Harvest lasted from September 18 through October 29.

### COMPOSITION & ANALYSIS

*87% Cabernet Sauvignon*

*9 % Cabernet Franc*

*4 % Malbec*

*Aged 22 Months in French Oak*

*Total acid 0.56%*

*pH 3.77*

*Alcohol, by volume 14.6%*

*15001 Chalk Hill Road  
Healdsburg, California 95448*

*Tel: 707.433.8178*

*Fax: 707.433.2169*

*www.lancaster-estate.com*